



Shown with optional infeed and exit tables

# USA 2324-TB

## UNIFORM SEMI-AUTOMATIC CASE SEALER

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized RSC style cases. The USA 2324-TB offers premium top & bottom belt and processes the widest range of cases. Every Interpack™ Case Sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.



ET 2Plus tape head

### MACHINE FEATURES & BENEFITS

- Top & bottom belts capture the case between 4 moving belts at the strongest part of the case
- ½ HP bottom drive & ¼ HP upper drive motors for 24/7 operation
- Dual column for maximum processing stability
- Slide & lock upper head simplifies case size set up
- Offset tapes heads process cases as low as 2" tall
- Reversible controls for left or right handed operation
- Multi-wheel top squeezer standard

### THESE MACHINES ARE ENGINEERED TO PROVIDE:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user friendly operation and case size set up

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!



## PRODUCT ATTRIBUTES

CHARACTERISTICS	USA 2324-TB	USA 2324-TB/3"
Min Case (L x W x H)	7" x 7" x 2" std / 9.5" x 9.5" x 2" opt	7" x 7" x 2" std / 9.5" x 9.5" x 2" opt
Max Case (L x W x H)	Inf x 23" x 24" std / Inf x 26½" x 24" opt	Inf x 23" x 24" std / Inf x 26½" x 24" opt
Case Weight	0 - 85 lbs	0 - 85 lbs
Belt Speed	82 ft/min	82 ft/min
Electric	110v., 1ph., 60hz., 6A., (1 x ½HP & 1 x ¼HP)	110v., 1ph., 60hz., 6A., (1 x ½HP & 1 x ¼HP)
Tape Width	36 - 48 mm (1.5" - 2")	48 - 72 mm (2" - 3")
Conveyor Height	24" - 30"	24" - 30"
Machine Weight	630 lbs crated	630 lbs crated
Machine Dimensions	40" x 42" x 73"	40" x 42" x 73"

\*Top squeezers close to 9.5"



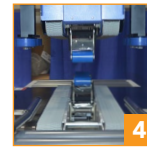
1  
½ HP lower and ¼ HP upper gear motors to process cases up to 85 lbs.



2  
Single handle locks upper head to both columns



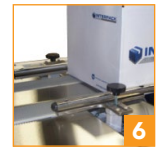
3  
Self-tensioning & self tracking 3" wide drive belts



4  
Top & bottom belt drive is the best system for case sealing



5  
3-wheel top squeezer



6  
Horizontal self-centering infeed guides



7  
Optional swivel & locking casters

## OPTIONS & ACCESSORIES

- 3-inch wide tape heads
- Heavy-duty casters
- Infeed and exit tables (shown above)
- ET Xtreme™ tape heads

## DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



Scan for more info or visit [itape.com/machines](http://itape.com/machines)

